



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5143-1

Job Sheet 178305



Part No: D5143-1

Job Qty: 6 ea

Part Name: Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/29/18

Job Tracking No:

Due Date: 6/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV a IPP Rev: A Verified by DD 14.10.14

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run hrs Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	6/22/18	6/22/18	0.00 0.00	Start Up Machining-1		
100	CNC Vertical Machining	6 pcs	6/22/18	6/22/18	0.00 0.60	HAAS1-5		
110	QC	6 pcs	6/22/18	6/22/18	0.00 0.00	QC2 Machining-5		
120	QC	6 pcs	6/22/18	6/22/18	0.00 0.00	QC8		
130	HandFinish	6 pcs	6/22/18	6/22/18	0.00 0.60	HandFinish1		
140	Powdercoat	6 pcs	6/22/18	6/22/18	0.00 0.60	Powdercoat1		
180	QC	6 pcs	6/22/18	6/22/18	0.00 0.00	QC3		
190	Packaging	6 pcs	6/22/18	6/22/18	0.00 0.00	Packaging3-2		
200	QC21-SA	6 Ea	6/22/18	6/22/18	0.00 0.00	QC21		

Part Op 100 - Cut Blanks at 6.88" long ***Grain along 6.88" **** Machine as per Folio FB348 Folio Rev: AA Dwg

Descriptions: Rev: A 2-Debur

140 - START TIME: 8:35 OVEN TEMPERATURE: 200 FINISH TIME: 9:05

M138839

JUL 16 2018

DAS
53
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B2.500X04.500 <u>3x m134705</u>	6061-T6 Bar 2.50 X 4.50	4.8000 ft (.8 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B2.500X04.500	5	2	0

Part Specifications

Specifications could not be found.

Plex 5/29/18 3:18 PM Dart.lajeunesse.marie

3.635

50 64786 = 3x

1.75 pred

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : _____			